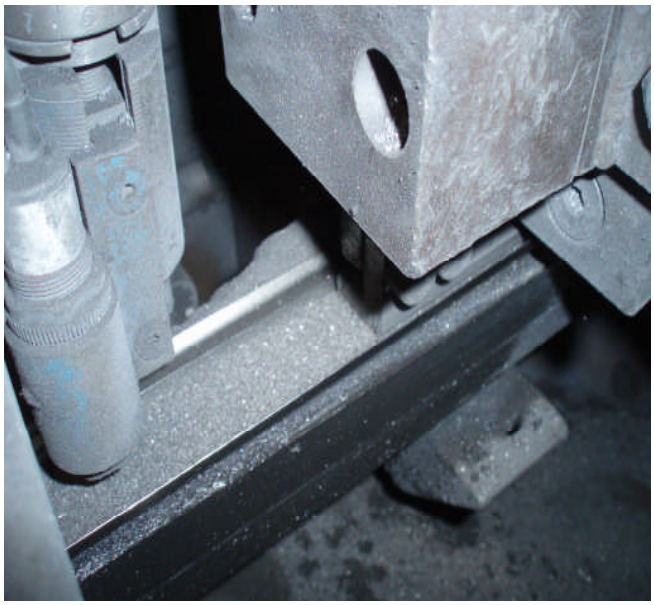
CASTFLUX Mg Cored wire



The search of a greater and greater automation, the need of manufacturing high quality castings, the demand of metallurgic constancy and the more and more growing attention to environmental issues have driven modern foundries to use new technologies in the production of nodular cast iron.

Over last years the use of cored wire in the nodular cast iron treatment has greatly increased.
The experience we have accrued over the years has enabled us to develop several products in order to meet the needs of every foundry.

OUR PRODUCTS

- **Castflux 15 (FeSiMg15)**

Wire Diameter (mm)	Mg content g/m	*Si content g/m*	*Alloy content g/m*	*Gross Weight (KG)*
13	*35 – 45*	*116-135*	*280 -310*	*1950 +/- 60*

- **Castflux 23 (FeSiMg23)**

Wire Diameter (mm)	Mg content g/m	*Si content g/m*	*Alloy content g/m*	*Gross Weight (KG)*
13	*50 - 60*	*116-135*	*240 -260*	*1930 +/- 60*

- **Castflux 25 (FeSiMg25)**

Wire Diameter (mm)	Mg content g/m	*Si content g/m*	*Alloy content g/m*	*Gross Weight (KG)*
13	*55– 65*	*116-135*	*230 -250*	*1900 +/- 60*

- **Castflux 30 (FeSiMg30)**

Wire Diameter (mm)	Mg content g/m	*Si content g/m*	*Alloy content g/m*	*Gross Weight (KG)*
13	*62 – 72*	*90 -100*	*220 - 240*	*1860 +/- 60*

CASTFLUX CORED WIRE REELS

FAV: Flippage vertical axis,
Ø 13 mm.
Size: 1200X1200X900 mm.
Weight: alloy Kg. 900/1100
Wire Kg. 1700/1900

FAO: Flippage horizontal axis,
Ø 13 mm.
Size: 1200X900X1200 mm.
Weight: alloy Kg. 900/1100
Wire Kg. 1700/1900